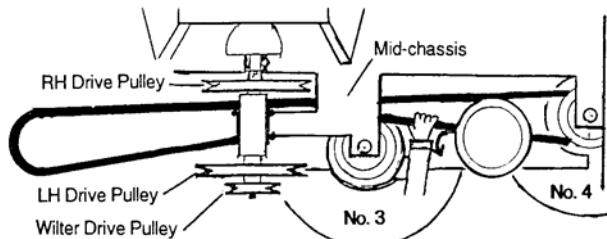


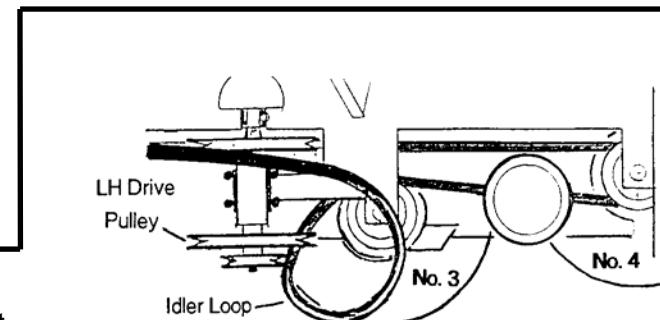
3300 INSTRUCTIONS FOR FITTING VEE BELT TO RH ROTORS (No. 3 & No. 4)

- Remove top plastic cover and RH rear plastic guard.
- Loosen off all belt tensions (3 sliding idlers) and remove both LH Drive Belt and Wilter Drive Belt from their drive pulleys.

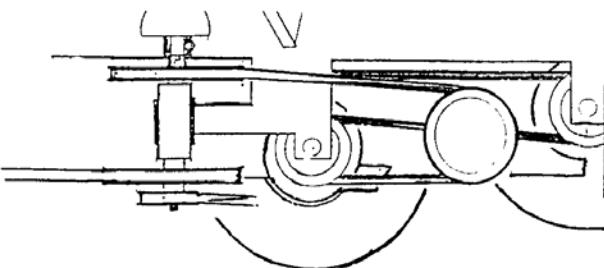
- Lift mower off the ground and loop belt under **No. 4** rotor (far RH rotor).
- Fit **LH** length of belt into gap in sealing ring and rotate rotor clockwise to lift belt up into rotor pulley.



- Feed free loop of belt under mid-chassis (in front of **No. 3** rotor) and pull belt through as shown (there should be no twists in the belt yet).
- Grasp the rear length of belt as shown with one hand either side of the **No. 3** rotor. Twist belt backwards (throttle-twist) half a turn.

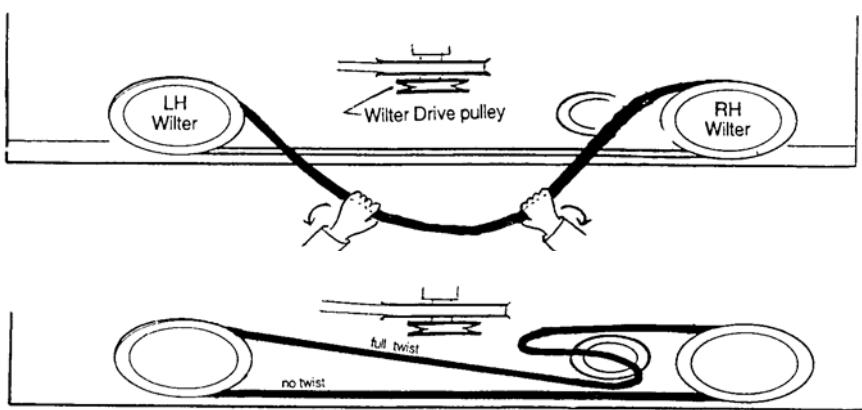


- Now move LH belt loop up and over the LH Drive pulley (slip the lower length of belt under it) to create the idler loop.



- Fit the belt into all of the pulleys and check rotation.
- Tension the belt, rotating the rotors by hand while doing this to ensure even tension.

- Re-fit other belts to their pulleys and tension up. Ensure all bolts are tight.
- Replace guards and top cover.



- Fit belt to all pulleys. **Check Carefully!** Belt Often falls out of large Wilter pulley. Twists Must occur in correct Belt length.
- Tension the belt, rotating doing this to ensure even tension.
- Replace rear guards and top cover.